OPERATOR'S MANUAL

HIGH-CLEARANCE CENTER PIVOT SUSPENDED BOOM 3 PT. FIELD SPRAYER 9553P 9573P SERIES





LIMITED WARRANTY

Fast Manufacturing Inc.. warrants to the buyer that the new machinery is free from defects in material and workmanship.

This warranty is only effective as to any new machinery which has not been altered, changed, repaired or treated since its delivery to the buyer, other than by Fast Manufacturing or its authorized dealers or employees, and does not apply to accessories, attachments, tools or parts, sold or operated with the new machinery, if they have not been manufactured by Fast Manufacturing.

Fast Manufacturing shall only be liable for defects in the materials or workmanship attributable to faulty material or bad workmanship that can be proved by the buyer, and specifically excludes liability for repairs arising as a result of normal wear and tear of the new machinery or in any other manner whatsoever, and without limiting the generality of the foregoing, excludes application or installation of parts not completed in accordance with Fast Manufacturing operator's manual, specifications, or printed instructions.

Written notice shall be given by registered mail, to Fast Manufacturing within seven (7) days after the defect shall have become apparent or the repairs shall have become necessary, addressed as follows: Fast Manufacturing Inc.. 4130 Commerce Boulevard, Windom, MN 56101.

This warranty shall expire one (1) years after the date of delivery of the new machinery.

If these conditions are fulfilled, Fast shall at its own cost and at its own option either repair or replace any defective parts provided that the buyer shall be responsible for all expenses incurred as a result of repairs, labour, parts, transportation or any other work, unless Fast has authorized such expenses in advance.

The warranty shall not extend to any repairs, changes, alterations, or replacements made to the new equipment other than by Fast or its authorized dealers or employees.

This warranty extends only to the original owner of the new equipment.

Rubber parts are not warranted. (including tires, hoses, grommets)

This warranty is limited to the terms stated herein and is in lieu of any other warranties whether express or implied, and without limiting the generality of the foregoing, excluded all warranties, express or implied or conditions whether statutory or otherwise as to quality and fitness for any purpose of the new equipment. Fast disclaims all liability for incidental or consequential damages.

This sprayer is subject to design changes and Fast Manufacturing Inc.. shall not be required to retro-fit or exchange items on previously sold units except at its own option.

Fast Manufaturing Inc..

SERIAL NUMBER LOCATION

Always give your dealer the serial number of your Fast Manufacturing Center Pivot High-Clearance Suspended Boom Field Sprayer when ordering parts or requesting service or other information.

The serial number is on a serial tag attached to the 3 point carrier. Please mark the number in the space provided for easy reference.



Model Number 9553P for units with 500 gallon tank Model Number 9573P for units with 750 gallon tanks Sprayer Serial Number 95_3P

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1 INTRODUCTION

Congratulations on your choice of a Fast Manufacturing 9553P/9573P Center Pivot High-Clearance Suspended Boom Field Sprayer to complement your farming operation. This equipment has been designed and manufactured to meet the needs of a discriminating buyer for the efficient spraying of crops.

Safe, efficient and trouble free operation of your Fast Manufacturing Field Sprayer requires that you and anyone else who will be operating or maintaining the Sprayer, read and understand the Safety, Operation, Maintenance and Trouble Shooting information contained in the Operator's Manual.



This manual covers 9553P/9573P Center Pivot High-Clearance Suspended Boom Field Sprayers built by Fast Manufacturing. Use the Table of Contents or Index as a guide when searching for specific information.

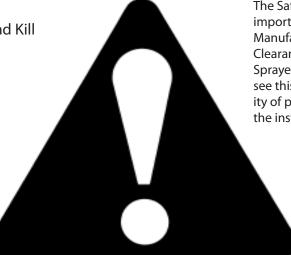
Keep this manual handy for frequent reference and to pass on to new operators or owners. Call your Fast dealer or distributor if you need assistance or information.

OPERATOR ORIENTATION - The directions left, right, front and rear, as mentioned throughout this manual, are as seen from the tractor driver's seat and facing in the direction of travel.

2 SAFETY

SAFETY ALERT SYMBOL

3 Big Reasons Accidents Disable and Kill Accidents Cost



The Safety Alert symbol identifies important safety messages on the Fast Manufacturing Center Pivot High-Clearance Suspended Boom Field Sprayer and in the manual. When you see this symbol, be alert to the possibility of personal injury or death. Follow the instructions in the safety message.

Why is SAFETY important to you?

IS INVOLVED!

This Safety Alert symbol means ATTENTION! BECOME ALERT! YOUR SAFETY

SIGNAL WORDS:

Note the use of the signal words DANGER, WARNING and CAUTION with the safety messages. The appropriate signal word for each message has been selected using the following guide-lines:

DANGER - Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations, typically for machine components that, for functional purposes, cannot be guarded. WARNING -Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices. CAUTION -Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

If you have any questions not answered in this manual or require additional copies or the manual is damaged, please contact your dealer or Fast Manufacturing Inc., 4130 Commerce Boulevard, Windom MN 56101, (Tel-ephone) 507-427-3861, (FAX) 507-427-3030.

SAFETY

YOU are responsible for the SAFE operation and maintenance of your Fast Manufacturing Center Pivot High-Clearance Suspended Boom Field Sprayer. YOU must ensure that you and anyone else who is going to operate, maintain or work around the Sprayer be familiar with the operating and maintenance procedures and related SAFETY information contained in this manual. This manual will take you step-by-step through your working day and alerts you to all good safety practices that should be adhered to while operating the Sprayer.

Remember, YOU are the key to safety. Good safety practices not only protect you but also the people around you. Make these practices a working part of your safety program. Be certain that EVERYONE operating this equipment is familiar with the recommended operating and maintenance procedures and follows all the safety precautions. Most accidents can be prevented. Do not risk injury or death by ignoring good safety practices.

- Sprayer owners must give operating instructions to operators or employees before allowing them to operate the Sprayer, and at least annually thereafter per OSHA regulation 1928.57.
- The most important safety feature on this equipment is a SAFE operator. It is the operator's responsibility to read and understand ALL Safety and Operating instructions in the manual and to follow these. All accidents can be avoided.
- A person who has not read and understood all operating and safety instructions is not qualified to operate the machine. An untrained operator exposes himself and bystanders to possible serious injury or death.
- Do not modify the equipment in any way. Unauthorized modification may impair the function and/or safety and could affect the life of the equipment.
- Think SAFETY! Work SAFELY!

2.1 GENERAL SAFETY

 Read and understand the Operator's Manual and all safety signs before operating, maintaining or adjusting the Sprayer.



- 2. Only trained competent persons shall operate the Sprayer. An untrained operator is not qualified to operate the machine.
- 3. Have a first-aid kit available for use should the
 - Have container label handy when seeking medical attention.



- 4. Do not allow riders.
- 9. Review safety related items with all personnel annually.

need arise and know how to use it. 5. Wear appropriate

protective gear. This list includes but is not limited to:



- Rubber boots
- Protective goggles
- Neoprene gloves
- Water repellent
- clothing
 Respirator or filter mask
- 6. Place all controls in neutral, stop tractor engine, turn monitor off, set park brake, remove ignition key, wait for nozzles to stop spraying before servicing, adjusting, repairing or unplugging.
- 7. Read chemical manufacturers warnings, instructions and procedures before starting and follow them exactly.
- 8. Post Poison Control Emergency telephone number for your area on sprayer before using Agricultural chemicals.

Ottawa: (613) 992-5606 Washington DC: (202) 962-4525



2.2 OPERATING SAFETY

- 1. Read and understand the Operator's Manual and all safety signs before using.
- 2. Place all controls in neutral, stop tractor engine, turn monitor off, set park brake, remove ignition key, wait for nozzles to stop spraying before servicing, adjusting, repairing or unplugging.
- 3. Before spraying a field, be familiar with all potential hazards: trees, rocks, ditches, gullies, etc. Plan the spraying route to avoid hazards. Remember you are driving a wide machine. USE CAUTION WHEN CORNERING.
- 4. Keep hands, feet, hair and clothing away from all moving and/or rotating parts.
- 5. Do not allow riders on the sprayer or tractor during operation or transporting.
- 6. Clear the area of all bystanders, especially children, before starting or filling with water or chemical.
- 7. Stay away from wing pinch points when folding or extending wings. Keep others away.
- 8. Stay away from power lines when extending or folding wings. Electrocution can occur without direct contact.
- 9. Read chemical manufacturers warnings, instructions and procedures before starting and follow them exactly.
- 10. Do not breathe, touch or ingest chemicals. Always wear protective clothing and follow safe

handling procedures.

- 11. Spray only when potential for chemical drift is at a minimum. Even small amounts can affect neighboring crops or sensitive plants and people.
- 12. Dispose of chemical containers by triple rinsing them into the sprayer tank or thoroughly rinsing, crushing and delivering to regional disposal site.
- 13. In case of poisoning, get immediate medical attention.
- 14. Only rinse sprayer while still in the field. Spray the rinse thinly over the field already sprayed. Never contaminate the farmyard or drainage systems with sprayer rinse.
- 15. Do not eat in the field when spraying.
- 16. Before applying pressure to the hydraulic system, make sure all components are tight and that steel lines, hoses and couplings are in good condition.
- 17. Before applying pressure to chemical system make sure that all connections are tight and that all hoses and fittings are in good condition.
- 18. Review safety instructions annually.

2.3 CHEMICAL SAFETY

- Some Agricultural chemicals are among the most toxic substances known to man. Minute quantities can contaminate clothing, machinery, the workplace and the environment. Follow the chemical manufacturers' instructions exactly. Death can result from their improper use.
- 2. Misuse, including excessive rates, uneven application, wind drift, and label violations can cause injury to crops, livestock, persons and the environment.
- 3. Do not breathe, touch or ingest chemicals, Always wear protective clothing and follow safe handling procedures.
- 4. Follow the manufacturers' instructions for chemical storage. Avoid unnecessary storage by purchasing only the quantity needed for the crop year.
- 5. Keep all chemicals out of reach of children and away from livestock and animals.
- 6. Store chemicals only in their original containers and in a locked area.
- 7. Check with state environment department regarding the disposal of small quantities of chemicals, chemical containers and wash water. Follow their disposal instructions.
- 8. Do not burn the containers or leave them lying in the field or ditches. Dispose of them by triple rinsing and leaving at a pesticide container disposal site.
- 9. Wash thoroughly before eating. Use a detergent

to remove all chemical residue. Rinse carefully and dry with disposable towels.

- 10. Do not eat in the field when spraying.
- 11. In case of chemical poisoning, get immediate medical attention. Have container label handy when seeking medical attention.
- 12. Post Poison Control Emergency telephone number for your area on sprayer before using Agricultural chemicals.

Ottawa: (613) 992-5606 Washington DC: (202) 962-4525

Have container label handy when seeking medical attention.

- 13. Thoroughly wash clothing and equipment contaminated by chemicals.
- 14. Do not allow children or workers on contaminated sprayer.
- 15. Rinse sprayer while still in the field. Spray the rinse thinly over the field already sprayed. Never contaminate the farmyard or drainage systems with sprayer rinse.
- 16. Do not use the sprayer to transport drinking water.
- 17. Wash down the Sprayer immediately after field work. Dispose of the wash water in an environmentally safe manner. Wash water can contaminate the soil or a clean water supply.

2.4 MAINTENANCE SAFETY

- 1. Review the Operator's Manual and all safety items before working with, maintaining or operating the Sprayer.
- 2. Place all controls in neutral, stop the tractor engine, turn monitor off, set park brake, remove ignition key, wait for nozzles to stop spraying before servicing, adjusting, repairing or unplugging.
- 3. Follow good shop practices:
- Before applying pressure to a hydraulic system, make sure all components are tight and that steel lines, hoses and couplings are in good condition.
 - Keep service area clean and dry.
 - Be sure electrical outlets and tools are properly grounded.
 - Use adequate light for the job

at



- 5. Before applying pressure to chemical system make sure that all connections are tight and that all hoses and fittings are in good condition.
- 6. Relieve pressure from hydraulic circuit before servicing or disconnecting from tractor.
- 7. Keep hands, feet, clothing and hair away from all moving and/or rotating parts.
- 8. Clear the area of bystanders, especially children, when carrying out any maintenance and repairs or making any adjustments or filling.
- 9. Place stands or blocks under the frame before working beneath the machine.
- 10. Wear safety goggles, neoprene gloves and protective clothing when working on the sprayer filled with active chemical.
- 11. Wash machine to remove all chemical residue before working on unit. Wear appropriate protective gear at all times.
- 12. Protect yourself from chemical contamination.

2.5 HYDRAULIC SAFETY

- 1. Always place all tractor hydraulic controls in neutral before dismounting.
- 2. Make sure that all components in the hydraulic system are kept in good condition and are clean.
- 3. Replace any worn, cut, abraded, flattened or crimped hoses and steel lines.
- 4. Do not attempt any makeshift repairs to the hydraulic lines, fittings or hoses by using tape, clamps or cements. The hydraulic system operates under extremely high-pressure. Such repairs will fail suddenly and create a hazardous and unsafe condition.
- Before applying pressure to the system, make sure all components are tight and that lines, hoses and couplings are in good condition.





- Wear proper hand and eye protection when searching for a high-pressure hydraulic leak. Use a piece of wood or cardboard as a backstop instead of hands to isolate and identify a leak.
- 6. If injured by a concentrated high-pressure stream of hydraulic fluid, seek medical attention immediately. Serious infection or toxic reaction can develop from hydraulic fluid piercing the skin surface.

2.6 TRANSPORT SAFETY

- Read and understand ALL the information in the Operator's Manual regarding procedures and SAFETY when operating the Sprayer in the field and/or on the road.
- 2. Check with local authorities regarding sprayer transport on public roads. Obey all applicable laws and regulations.

NOTICE:

Verify main tank is empty before transporting on road.

- 3. Always travel at a safe speed. Use caution when making corners or meeting traffic.
- 4. Make sure the SMV (Slow Moving Vehicle) emblem and all the lights and reflectors that are required by the local highway and transport authorities are in place, are clean and can be seen clearly by all overtaking and oncoming traffic.
- 5. Keep to the right and yield the right-of-way to allow faster traffic to pass. Drive on the road shoulder, if permitted by law.
- 6. Do not exceed 20 mph (32 km/h). Reduce speed on rough roads and surfaces.
- 7. Always use hazard warning flashers on tractor when transporting unless prohibited by law.
- 8. Never transport with the tank filled with water or chemical.

2.8 STORAGE SAFETY

- 1. Store unit in an area away from human activity.
- 2. Do not permit children to play on or around the stored sprayer.
- 3. Unhook and store in the transport configuration.

2.9 SAFETY SIGNS

- 1. Keep safety signs clean and legible at all times.
- 2. Replace safety signs that are missing or have become illegible.
- 3. Replaced parts that displayed a safety sign should also display the current sign.
- 4. Safety signs are available from your Distributor or the factory.

How to Install Safety Signs:

- Be sure that the installation area is clean and dry.
- Be sure temperature is above 50°F (10°C).
- Decide on the exact position before you remove the backing paper.
- Remove the smallest portion of the split backing paper.
- Align the sign over the specified area and carefully press the small portion with the exposed sticky backing in place.
- Slowly peel back the remaining paper and carefully smooth the remaining portion of the sign in place.
- Small air pockets can be pierced with a pin and smoothed out using the piece of sign backing paper.

2.10 SIGN-OFF FORM

Fast Manufacturing Inc. follows the general Safety Standards specified by the American Society of Agricultural Engineers (ASAE) and the Occupational Safety and Health Administration (OSHA). Anyone who will be operating and/or maintaining the Fast Manufacturing Sprayer must read and clearly understand ALL Safety, Operating and Maintenance information presented in this manual.

Do not operate or allow anyone else to operate this equipment until such information has been reviewed. Annually review this information before the season start-up.

Make these periodic reviews of SAFETY and OPERATION a standard practice for all of your equipment. We feel that an untrained operator is unqualified to operate this machine.

A sign-off sheet is provided for your record keeping to show that all personnel who will be working with the equipment have read and understand the information in the Operator's Manual and have been instructed in the operation of the equipment.

DATE	EMPLOYEES SIGNATURE	EMPLOYERS SIGNATURE

SIGN-OFF FORM

3 SAFETY SIGN LOCATIONS

The types of safety signs and locations on the equipment are shown in the illustration below. Good safety requires that you familiarize yourself with the various Safety Decals, the type of warning and the area, or particular function related to that area, that requires your SAFETY AWARENESS.

Think SAFETY! Work SAFELY!

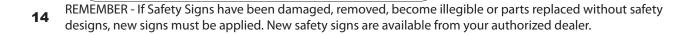


CAUTION

- 1. Read and understand the Operator's Manual before using.
- 2. Read Chemical manufacturers' WARNINGS, instructions and procedures before starting and follow them exactly.
- 3. Stop tractor engine, place all controls in neutral, set park brake, remove ignition key and wait for all moving parts to stop before servicing, adjusting, repairing, unplugging or filling.
- 4. Always wear proper eye, breathing and clothing protection.
- 5. Stay away from chemicals, spray and drift. Keep others away.
- 6. Install and secure all guards before starting.
- 7. Keep hands, feet, hair and clothing away from moving parts.
- 8. Do not allow riders.
- 9. Keep all chemical and hydraulic lines, fittings and couplers tight and free of leaks before starting and operating.
- 10. Stay away from overhead power lines.
- 11. Clear the area of bystanders before extending or folding wings.
- 12. Release second wing extend switch before first wing.
- 13. Hitch can upend . Do not stand over hitch when unhooking. Support hitch and sprayer on stands before removing pin.
- 14. Review safety instructions with all operators annually.



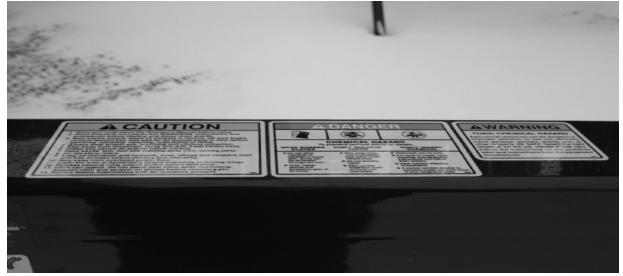


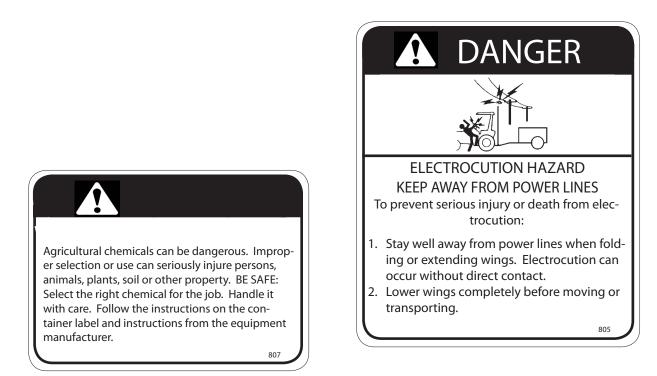


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The types of safety signs and locations on the equipment are shown in the illustration below. Good safety requires that you familiarize yourself with the various Safety Decals, the type of warning and the area, or particular function related to that area, that requires your SAFETY AWARENESS.

• Think SAFETY! Work SAFELY!





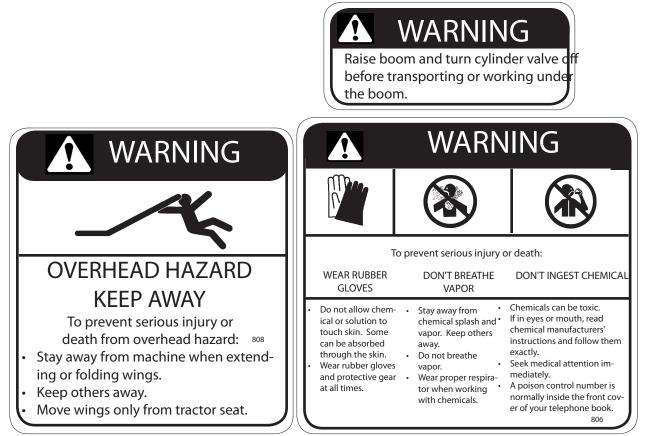
REMEMBER - If Safety Signs have been damaged, removed, become illegible or parts replaced without safety designs, new signs must be applied. New safety signs are available from your authorized dealer.

The types of safety signs and locations on the equipment are shown in the illustration below. Good safety requires that you familiarize yourself with the various Safety Decals, the type of warning and the area, or particular function related to that area, that requires your SAFETY AWARENESS.

• Think SAFETY! Work SAFELY!



The types of safety signs and locations on the equipment are shown on the top tube of the carrier.



REMEMBER - If Safety Signs have been damaged, removed, become illegible or parts replaced without safety designs, new signs must be applied. New safety signs are available from your authorized dealer.

4 OPERATION



- 1. Read and understand the Operator's Manual and all 9. safety signs before using.
- 2. Place all controls in neutral, stop tractor engine, turn monitor off, set park brake, remove ignition key, wait for nozzles to stop spraying before servicing, adjusting, repairing or unplugging.
- 3. Before spraying a field, be familiar with all potential hazards: trees, rocks, ditches, gullies, etc. Plan the spraying route to avoid hazards. Remember you are driving a wide machine. USE CAUTION WHEN CORNERING.
- 4. Keep hands, feet, hair and clothing away from all moving and/or rotating parts.
- 5. Do not allow riders on the sprayer or tractor during operation or transporting.
- 6. Clear the area of all bystanders, especially children, before starting or filling with water or chemical.
- 7. Stay away from wing pinch points when folding or extending wings. Keep others away.
- 8. Stay away from power lines when extending or folding wings. Electrocution can occur without direct contact.
- 8. Read chemical manufacturers warnings, instructions and procedures before starting and follow them exactly.

OPERATING SAFETY

- Do not breathe, touch or ingest chemicals. Always wear protective clothing and follow safe handling procedures.
- 10. Spray only when potential for chemical drift is at a minimum. Even small amounts can affect neighboring crops or sensitive plants and people.
- 11. Dispose of chemical containers by triple rinsing them into the sprayer tank or thoroughly rinsing, crushing and delivering to regional disposal site.
- 12. In case of poisoning, get immediate medical attention.
- 13. Only rinse sprayer while still in the field. Spray the rinse thinly over the field already sprayed. Never contaminate the farmyard or drainage systems with sprayer rinse.
- 14. Do not eat in the field when spraying.
- 15. Before applying pressure to the hydraulic system, make sure all components are tight and that steel lines, hoses and couplings are in good condition.
- 16. Before applying pressure to chemical system make sure that all connections are tight and that all hoses and fittings are in good condition.
- 17. Review safety instructions annually.

4.1 TO THE NEW OPERATOR OR OWNER

Todays Agricultural industry works closely with the chemical industry to develop and use the appropriate compound for control of insects, weeds and fungus. Effective results are closely related to application methods and techniques. Fast Manufacturing Inc. has designed a field sprayer that will place the chemicals exactly where they are needed. It is the responsibility of the owner or operator to read this manual and the chemical container label before starting. Follow all safety instructions exactly. Safety is everyone's business. By following recommended procedures, a safe working environment is provided for the operator, bystanders and the environment.

Many features incorporated into this machine are the result of suggestions made by customers like you. Read this manual carefully to learn how to operate the machine safely and how to set it to provide maximum field efficiency. By following the operating instructions in conjunction with a good maintenance program, your Sprayer will provide many years of trouble-free service.

4.2 MACHINE COMPONENTS

The Fast Manufacturing Center Pivot High-Clearance Suspended Boom Field Sprayer is a 3 point mount spray boom to distribute chemicals over a wide area. The system is pressurized by a hydraulically powered pump that provides flow for tank agitation, tank washing and boom pressure.

A 5 gallon rinse tank is mounted on the side of the carrier. Optional foam markers are available and mounts on the carrier frame.

A solenoid to each boom controls the flow to the wings and a butterfly valve and flow sensor maintains the system pressure. Nozzles along the wings, distribute the chemical solution over the field. A screen in the line next to the pump and after the solenoids removes contaminants from the system. The chemical system controller is mounted in the tractor cab for easy operation.

The booms attach to and are suspended from the back of the frame. The inner booms (B) swing rearward at right angles to the frame for field operation. The outer booms (C) pivot up and out for field operation. The wing extensions (D) swings back if they hit an obstruction.

The boom position controller mounts in the cab for easy operation.

- A Hand Rinse Tank
- B Inner Boom
- C Outer Boom
- D Break-Away Boom
- E Boom Section Valves
 - 3) 60-66' 4) 80-88-100 5) 90'
- (Optional valves shown)
- F Boom Controller
- G Chemical Controller (optional)



Fig. 1 MACHINE COMPONENTS

4.3 BREAK-IN

Although there are no operational restrictions on the sprayer when used for the first time, it is recommended that the following mechanical items be checked:

- A. After operating for 1/2 hour:
 - 1. Retorque all other fasteners and hardware.
 - 2. Check that all electrical connections are tight.
 - 3. Check that no chemical or hydraulic lines are being pinched or crimped. Re-align as required.
 - 4. Check that all nozzles are working properly. Clean or replace as required.
 - 5. Lubricate all grease fittings.
- B. After 5 hours and 10 hours of operation:
 - 1. Check chemical and hydraulic line routing.
 - 2. Check that all nozzles are working properly.
 - 3. Then go to the normal servicing and maintenance schedule as defined in the Maintenance Section.

4.4 PRE-OPERATION CHECKLIST

Efficient and safe operation of the Fast Manufacturing Sprayer requires that each operator reads and understands the operating procedures and all related safety precautions outlined in this section. A preoperational checklist is provided for the operator. It is important for both personal safety and maintaining the good mechanical condition of the Sprayer that this checklist be followed.

Before operating the Sprayer and each time thereafter, the following areas should be checked off:

- 1. Lubricate the machine per the schedule outlined in the "Maintenance Section".
- 2. Use only a tractor of adequate power and weight to operate the Sprayer. See Section 4.5.1 for recommendations.
- 3. Ensure that the machine is properly attached to the tractor.
- 4. Check the hydraulic system. Ensure that the hydraulic reservoir in the tractor is filled to the required specifications.
- 5. Inspect all hydraulic lines, hoses, fittings and couplers for tightness. Use a clean cloth to wipe any accumulated dirt from the couplers before connecting to the hydraulic system of the tractor.
- 6. Check the tractor tires and ensure that they are inflated to the pressure recomended by the manufacturer for the load being carried.
- 7. Calibrate the sprayer if it is the start of the season or a new chemical is being used.
- 8. Check the condition and routing of all chemical hoses and lines. Replace any that are damaged. Re-route those that are rubbing, pinched or crimped.
- 9. Check the spray pattern of each nozzle. Remove and clean or replace any that have an unusual pattern.
- 10. Remove the steel mesh line filters and wash with clean water. Reinstall.
- 11. Check that all connections in the electrical system are connected and tight.

- 4. Hydraulic System:
 - a. Chemical Circuit: The tractor hydraulic system must be capable of 13 GPM (51.1 lpm) at 2500 psi (13,800 kPa) to operate the chemical circuit pump. Closed-center are recomended.
 - A. Ace Pumps:
 - Closed Center Load Sensing: (John Deere 6000, 7000, 8000 & 9000 Series, CaselH Magnum & Maxxum Series, Ford Genesis).

Follow the detailed instructions found at the beginning of the PUMP section of the Fast catalogue.

 Closed Center Pressure Compensating: (John Deere, <u>except</u> 6000, 7000, 8000 & 9000 Series, AGCO White).

Follow the detailed instructions found at the beginning of the PUMP section of the Fast catalogue.

- iii. Open Center: Not recomended. (consult factory for recomendations.
- B. Hypro Pump:
- i. Open Center Systems: Not recomended, (consult factory for recomendations).
- ii. Closed Center Load Sensing:
 - Do not use an orifice in the pressure adapter port..
 - Start the tractor. Leave the selector valve in neutral and achieve operating RPM and system temperature
 - Adjust the tractors hydraulic flow control (Tortoise/Hare) to its lowest setting. On tractors with in cab flow control turn down flow to 2.5/25%
 - Close and lock the bypass screw.
 - With the pump Inlet flooded, move the selector valve to the Lower position and allow hydraulic flow to the motor.
 - Adjust the hydraulic flow control

valve (Tortoise/I-Hare) until the desired spraying pressure is achieved. Account for agitation flow.

NOTE: Always plug in hoses so that you can put system into FLOAT when shuting pump off, without going thru the nuetral position. (prevents damage to pump motor shaft, impellar and other rotating parts).

CAUTION: Do not run pump dry, damage may occur.

C. Boom Position:

The tractor hydraulic system must be capable of 3 to 5 gpm (11 to 18 lpm) at 3000 psi (20,684 kPa) to operate the boom position circuit. Either closedcenter or open-center systems can be used. An orifice is located next to each cylinder to control its rate of movement. If using a open center tractor, add a open center conversion to folding block to reduce heat. (consult factory for parts (630036/630037 (1 each)) and procedure). Always turn flow to the lowest setting that will do the job, high flow are not usable because of the orificing in place and high flows create heat in the hydraulic system.

4.5 CONTROLS

All functions on the sprayer are operated by the Controllers mounted in the tractor cab. It is recommended that all operators review this section of the manual to familiarize themselves with the location and function of all machine controls before starting. Refer to the manual supplied with the chemical controller to familiarize yourself with the calibration, operation and troubleshooting procedures for the chemical circuit.

1. Spray Circuit Controller:

A micro-processor based controller is available to set, monitor, adjust and display several spray circuit parameters for the operator. Review and follow the calibration procedure at the start of the season and when changing chemicals or nozzles. Familiarize yourself with each controller function and control before starting.

2. Chemical Circuit Controls:

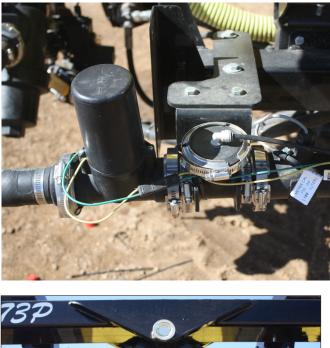
When an automatic circuit controller system is selected, the monitoring components are installed into the circuit next to the boom solenoids.

- a. Flow meter.
- b. Pressure control.
- c. Boom valves.



Fig. 3 SPRAY CIRCUIT CONTROLLER

Fig. 4 CHEMICAL CIRCUIT CONTROLS





- 3. Boom Function Control Box (6 Function): This control box is mounted in the cab and attached to a 12 volt power source. The wiring harness is routed across the hitch and plugs into the connector coming from the trailer. Be sure that there are no power lines next to the machine and that the machine is in an open area large enough to allow the booms to swing out without hitting any obstructions. The hydraulic circuit control lever to the boom function circuit must be placed in detent prior to operating.
 - A. Left Boom Tilt Position:

This spring-loaded-to-neutral-center toggle switch controls the left boom tilt function. Move the switch up and hold to raise the tip of the left boom and down to lower. Release the switch, the left boom will stop moving and it will remain in position. Use this function to raise the tip of the boom to clear obstructions.

B. Boom Up/Down:

This spring-loaded-to-neutral-center toggle switch controls the boom height cylinder. Move the switch up and hold to raise the entire boom assembly. Move the switch down and hold to move down. Release the switch, the boom will stop and remain at that position.

C. Right Boom Tilt Position:

This spring-loaded-to-neutral-center toggle switch controls the right boom tilt function. Move the switch up and hold to raise the tip of the right boom and down to lower. Release the switch, the right boom will stop moving and it will remain in position. Use this function to raise the tip of the boom to clear obstructions.

D. Main Wing Switch:

This spring-loaded-to-neutral-center toggle switch controls the main wing fold function. Move the switch up and hold to fold the main wing into transport and down to fold out. Make sure to fully extended the cylinder, so wing pivot is against rotation stop in field position

E. Flip Wing Switch

This spring-loaded-to-neutral-center toggle switch controls the flip wing to transport function. Move the switch up and hold to fold in the flip wing for transport and down to fold out to field position.

Fig. 5 BOOM CONTROLS (6 FUNCTION BOX)



F. Breakaway Wing Switch 80-88-90-100 ft. This spring-loaded-to-neutral-center toggle switch controls the breakaway wing, field to transport function. Move the switch up and hold to fold in the breakaway wing for transport and down to fold out to field position.



Valve



Foam Marker



ChemLoad

4.6 INSTALLING CONTROLLERS

A chemical circuit sprayer control box, a boom position switch box and foam marker toggle switch should be mounted in the tractor cab.

1. Chemical Circuit Control Box:

The control box is equipped with a "U" bracket secured by knobs on each end of the box. It provides a universal mounting system adaptable to any configuration.

Use the two holes provided in the bracket to mount to the box to a solid surface. Position the box to face the operator and tighten the knobs to hold the box in position.

Cut the power cable to the required length. Connect the white wire to ground and the red wire to a 12 volt battery or 12v power port. Refer to Controller Manual. Panel fuse is a AGC-15 amp.

IMPORTANT

Do not connect across a 24 volt system. It will damage internal electrical components.

 Boom Position Switch Box: Mount the box next to the sprayer controller to allow easy access. Connect to 12 volt power port. Box fuse is a AGC-10 amp.

Plug the wiring harness from the 3 Point boom into plug on pigtail that comes from boom position switch box. Making sure to properly index connector.



Fig. 13 CONTROLLER (TYPICAL)



Fig. 14 BOOM POSITION SWITCH BOX



Fig. 15 FOAM MARKER CONTROLLER

4.7 SPRAYER CALIBRATION

A sprayer can only apply the proper amount of chemicals when each component in the system is functioning properly. Chemical action in the field is dependent upon the accurate application of minute amounts of the spray compound. A complete calibration of the machine is required at the start of each season or when changing chemicals during the spray season.

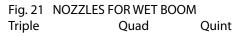
It is the responsibility of the customer to determine the amount of chemical that they want to apply for their particular application. Many factors affect how much chemical is applied such as: nozzle flow rate, chemical circuit pressure, pump speed, ground speed to name a few. In this section, instructions are given on how to accurately determine flow rates or application rates and how to change them. It is recommended that this procedure be followed carefully so you know exactly how much chemical is being applied.

Work closely with your chemical supplier, nozzle manufacturer and pest control specialists to equip and operate your machine to obtain the best results. Several nozzle types are available for the sprayer. Use the type appropriate for your application.



Disassembled





4.7.1 ENGINE RPM

Although the exact value of the engine speed is not

particularly important to sprayer function, it is recommended that it always be set at 2/3 or more throttle position. This will insure that there will be sufficient oil flow through the hydraulic system and sufficient power to maintain the ground speed.

Select the desired engine RPM and always perform the calibration and run in the field at the same setting.

4.7.3 NOZZLE CALIBRATION

Consult your dealer or the factory to determine the type of nozzles on your machine and their specific nominal flow rate. To determine or set the application rate, the flow rate of solution through the nozzles must be known. Operate the tractor at the same RPM and hydraulic setting as if running in the field. Start with the chemical circuit pressure at 20 psi. Increase or decrease pressure as required to obtain desired flow rate.

- 1. Remove all the nozzles from the sprayer.
- 2. Use clean water to wash each nozzle and clean the check valve.
- 3. Reinstall the nozzles in the booms.
- 4. Add clean water until the tank is 1/2 full.
- 5. Place a calibration cup under all the nozzles on each boom.

6. Run the tractor at the RPM selected in Section 4.9.1. Operate the chemical circuit pump at the desired pressure and measure the time that it takes to spray a quart or liter through each nozzle.

IMPORTANT

Never calibrate nozzles with active chemical in the tank. The solution can contaminate workers, the workplace and the environment.

NOTE

Calibration cups are available from most agricultural offices or weed supervisors.

4.7.2 OPTIONAL CONTROLLER CALIBRA-TION

The controller must be set and calibrated for your specific machine. Refer to the Controller manual and follow its Calibration procedure. Use the same controller settings during sprayer component calibrations as used in the field.

The automatic controller will adjust the chemical circuit to provide for a uniform application rate when ground speed changes up to + 20%. However the system must be calibrated to determine the application reate at the nominal starting point.

IMPORTANT

Use Table 2 on the next page to determine flow rate for the nozzle.

- 7. Replace all nozzles giving more than 10% above the nominal flow rate.
- 8. Reclean all nozzle components from nozzles 10% below the flow rate and then recheck.

If the Controller cannot produce the required pressure in the chemical circuit, decrease the agitation flow to reset the system and try again.

U.S. (Gallons	Imperi	al Gallons	М	etric
Time Time/qt min:sec	Flow Rate fl. oz./min	Time Time/qt min:sec	Flow Rate fl. oz./min	Time Time/liter min:sec	Flow Rate m Liter/min
6:24	5.0	8:00	5.0	7:00	143
6:40	4.8	8:20	4.8	7:18	137
6:57	4.6	8:42	4.6	7:38	131
		8:53	4.5	7:45	129
7:07	4.5			7:56	126
7:16	4.4	9:05	4.4		
7:37	4.2	9:31	4.2	8:20	120
				8:46	114
8:00	4.0	10:00	4.0		
8:25	3.8	10:32	3.8	9:10	109
8:53	3.6			9:43	103
		11:07	3.6		
9:09	3.5	11:26	3.5	10:00	100
9:25	3.4	11:46	3.4	10:19	97
5125	5.1	11.10		10:59	91
10:00	3.2	12:30	3.2	10.55	2.
10:40	3.0	12.50	5.2	11:38	86
10.10	5.0	13:20	3.0	11.50	00
11:26	2.8	13.20	5.0	12:30	80
11.20	2.0	14:17	2.8	12.50	00
12:18	2.6	14.17	2.0	13:31	74
12:18	2.5	15:23	2.6	10.01	77
12.40	2.3	15:25	2.0	14:05	71
13:20	2.4	16.00	2.5	14:05	/ 1
15:20	2.4	16:00	2.5	15:30	69
14.22	2.2	16:40	2.4		69 63
14:32	2.2	10.11	2.2	15:52	03
16.00	2.0	18:11	2.2	16.22	F7
16:00	2.0	20.00	2.0	16:33	57
		20:00	2.0		

Table 2 Nozzle Flow Rates

NOTE

Measuring the flow rate for each nozzle will insure a consistent and uniform spray pattern across the entire machine.

4.7.4 MACHINE YARD CALIBRATION

After the nozzles have been calibrated, it is recommended that the entire system be calibrated. A yard run is the simplest method to determine total volume delivered. To calibrate in the yard, follow this procedure:

- 1. Fill the tank full of water (no chemicals).
- 2. Check that all screens are clean.
- 3. Set the chemical system and boom pressure to the desired value and run the tractor at the selected engine RPM.
- 4. Spray in a stationary position for a known period of time.
- 5. Refill the tank and measure accurately the amount of water used.
- 6. This will give the amount of spray used per time.

The total volume can be changed by increasing or decreasing the chemical system pressure. However if a change is made, it is recommended that the entire system be calibrated again to determine the new volumes.

4.7.5 GROUND SPEED CALIBRATION

For optimum spraying results, it is important to maintain a known constant speed to spray the required chemical over a given area. Because of wheel slippage, the operator cannot rely on the tractor speedometer reading to give the value of true ground speed. The unit must be timed over a known distance to determine true ground speed. To calibrate, follow this procedure:

- 1. Mark off distance of 100, 200 or 300 feet in the field to be sprayed (longer distances provide greater accuracy).
- 2. Place the tractor in the gear to give a speed between 6 and 8 mph (9.5 and 13 kph) and at the selected engine RPM.
- 3. With the tank 1/2 full of water, drive the tractor and sprayer through the measured distance.
- 4. Record the time required to travel the measured distance.
- 5. From Table 3 determine the actual tractor speed. You can shift gears to change speed but it is recommended that you go through the measured distances again to determine true ground speed when using the manual controller.
- 6. If the machine is equipped with the automatic

IMPORTANT

Always operate at the engine RPM determined in Section 4.9.1.

controller, the ground speed can be changed by up to 20% without acquiring adjustments. However, do not decrease the throttle below its 2/3 setting.

		In Seconds To Tra	avel	Time To Travel 1/2 mile
mph	100 ft.	200 ft.	300 ft.	minutes:seconds
5.0	13.6	27.3	40.9	6:00
5.4	12.6	25.3	37.8	5:33
5.6	12.0	24.4	36.5	5:21
5.8				5:10
5.8	11.8	23.5	35.3	5:10
6.0	11.4	22.7	34.1	5:00
6.2	11.0	22.0	33.0	4:50
6.4	10.7	21.3	32.0	4:41
6.6	10.3	20.7	31.0	4:33
6.8				
0.0	10.0	20.1	30.1	4:23
7.0	9.7	19.5	29.2	4:17
7.2	9.5	18.9	28.4	4:10
7.4	9.2	18.4	27.6	4:03
7.6	9.0	17.9	26.9	3:57
7.8	8.8	17.5	26.3	3:52
8.0	8.5	17.0	25.6	3:45
8.2	8.3	16.6	24.9	3:40
8.4	8.1	16.2	24.4	3:34
8.6			23.7	3:29
	7.9	15.8		
8.8	7.7	15.5	23.2	3:25
9.0	7.6	15.2	22.7	3:20
9.2	7.4	14.8	22.2	3:16
9.4	7.4	14.8	21.8	3:11
9.6	7.1	14.2	21.3	3:08
10.0	6.8	13.6	20.5	3:00
Speed	Time	In Seconds To Tra	avel	Time To Travel 1 kilometer
km/h	30.5 m	61.0 m	91.4 m	minutes:seconds
7.0	15.9	31.7	47.6	8:44
7.5	14.8	29.5	43.2	8:08
<u> </u>			40.0	
8.0	13.6	27.3	40.9	7:30
8.0 8.5	13.6 12.9	27.3 25.9	40.9 38.7	7:30 7:05
8.5	12.9	25.9	38.7	7:05
8.5 9.0	12.9	25.9 24.4	38.7 36.5	7:05 6:41
8.5	12.9	25.9	38.7	7:05
8.5 9.0	12.9 12.2 11.6	25.9 24.4 23.2	38.7 36.5	7:05 6:41
8.5 9.0 9.5	12.9	25.9 24.4	38.7 36.5 34.7	7:05 6:41 6:21
8.5 9.0 9.5 10.0 10.5	12.9 12.2 11.6 11.0 10.5	25.9 24.4 23.2 22.0 21.0	38.7 36.5 34.7 33.0 31.5	7:05 6:41 6:21 6:02 5:46
8.5 9.0 9.5 10.0 10.5 11.0	12.9 12.2 11.6 11.0 10.5 10.0	25.9 24.4 23.2 22.0	38.7 36.5 34.7 33.0 31.5 30.1	7:05 6:41 6:21 6:02
8.5 9.0 9.5 10.0 10.5	12.9 12.2 11.6 11.0 10.5	25.9 24.4 23.2 22.0 21.0	38.7 36.5 34.7 33.0 31.5	7:05 6:41 6:21 6:02 5:46
8.5 9.0 9.5 10.0 10.5 11.0 11.5	12.9 12.2 11.6 11.0 10.5 10.0 9.6	25.9 24.4 23.2 22.0 21.0 20.1 19.2	38.7 36.5 34.7 33.0 31.5 30.1 29.2	7:05 6:41 6:21 6:02 5:46 5:29 5:21
8.5 9.0 9.5 10.0 10.5 11.0 11.5 12.0	12.9 12.2 11.6 11.0 10.5 10.0 9.6 9.1	25.9 24.4 23.2 22.0 21.0 20.1 19.2 18.2	38.7 36.5 34.7 33.0 31.5 30.1 29.2 27.3	7:05 6:41 6:21 6:02 5:46 5:29 5:21 5:00
8.5 9.0 9.5 10.0 10.5 11.0 11.5	12.9 12.2 11.6 11.0 10.5 10.0 9.6	25.9 24.4 23.2 22.0 21.0 20.1 19.2	38.7 36.5 34.7 33.0 31.5 30.1 29.2	7:05 6:41 6:21 6:02 5:46 5:29 5:21
8.5 9.0 9.5 10.0 10.5 11.0 11.5 12.0 12.5	12.9 12.2 11.6 11.0 10.5 10.0 9.6 9.1 8.7	25.9 24.4 23.2 22.0 21.0 20.1 19.2 18.2 17.5	38.7 36.5 34.7 33.0 31.5 30.1 29.2 27.3 26.3	7:05 6:41 6:21 6:02 5:46 5:29 5:21 5:00 4:49
8.5 9.0 9.5 10.0 10.5 11.0 11.5 12.0 12.5 13.0	12.9 12.2 11.6 11.0 10.5 10.0 9.6 9.1 8.7 8.4	25.9 24.4 23.2 22.0 21.0 20.1 19.2 18.2 17.5 16.8	38.7 36.5 34.7 33.0 31.5 30.1 29.2 27.3 26.3 25.3	7:05 6:41 6:21 6:02 5:46 5:29 5:21 5:00 4:49 4:38
8.5 9.0 9.5 10.0 10.5 11.0 11.5 12.0 12.5	12.9 12.2 11.6 11.0 10.5 10.0 9.6 9.1 8.7	25.9 24.4 23.2 22.0 21.0 20.1 19.2 18.2 17.5	38.7 36.5 34.7 33.0 31.5 30.1 29.2 27.3 26.3	7:05 6:41 6:21 6:02 5:46 5:29 5:21 5:00 4:49
8.5 9.0 9.5 10.0 10.5 11.0 11.5 12.0 12.5 13.0	12.9 12.2 11.6 11.0 10.5 10.0 9.6 9.1 8.7 8.4 8.1	25.9 24.4 23.2 22.0 21.0 20.1 19.2 18.2 17.5 16.8 16.2	38.7 36.5 34.7 33.0 31.5 30.1 29.2 27.3 26.3 25.3	7:05 6:41 6:21 6:02 5:46 5:29 5:21 5:00 4:49 4:38
8.5 9.0 9.5 10.0 10.5 11.0 11.5 12.0 12.5 13.0 13.5	12.9 12.2 11.6 11.0 10.5 10.0 9.6 9.1 8.7 8.4	25.9 24.4 23.2 22.0 21.0 20.1 19.2 18.2 17.5 16.8	38.7 36.5 34.7 33.0 31.5 30.1 29.2 27.3 26.3 25.3 24.4	7:05 6:41 6:21 6:02 5:46 5:29 5:21 5:00 4:49 4:38 4:27
 8.5 9.0 9.5 10.0 10.5 11.0 11.5 12.0 12.5 13.0 13.5 14.0 14.5 	12.9 12.2 11.6 11.0 10.5 10.0 9.6 9.1 8.7 8.4 8.1 7.8 7.6	25.9 24.4 23.2 22.0 21.0 20.1 19.2 18.2 17.5 16.8 16.2 15.7 15.2	38.7 36.5 34.7 33.0 31.5 30.1 29.2 27.3 26.3 25.3 24.4 23.5 22.7	7:05 6:41 6:21 6:02 5:46 5:29 5:21 5:00 4:49 4:38 4:27 4:19 4:10
8.5 9.0 9.5 10.0 10.5 11.0 11.5 12.0 12.5 13.0 13.5 14.0 14.5 15.0	12.9 12.2 11.6 11.0 10.5 10.0 9.6 9.1 8.7 8.4 8.1 7.8 7.6 7.3	25.9 24.4 23.2 22.0 21.0 20.1 19.2 18.2 17.5 16.8 16.2 15.7 15.2 14.7	38.7 36.5 34.7 33.0 31.5 30.1 29.2 27.3 26.3 25.3 24.4 23.5 22.7 22.0	7:05 6:41 6:21 6:02 5:46 5:29 5:21 5:00 4:49 4:38 4:27 4:19 4:10 4:02
 8.5 9.0 9.5 10.0 10.5 11.0 11.5 12.0 12.5 13.0 13.5 14.0 14.5 	12.9 12.2 11.6 11.0 10.5 10.0 9.6 9.1 8.7 8.4 8.1 7.8 7.6	25.9 24.4 23.2 22.0 21.0 20.1 19.2 18.2 17.5 16.8 16.2 15.7 15.2	38.7 36.5 34.7 33.0 31.5 30.1 29.2 27.3 26.3 25.3 24.4 23.5 22.7	7:05 6:41 6:21 6:02 5:46 5:29 5:21 5:00 4:49 4:38 4:27 4:19 4:10

Table 3 Ground Speed Calibration

4.7.6 AREA COVERED

To determine application rates, it is necessary to know the area covered by the sprayer during one pass. Table 4 gives the area for four widths:

Table 4 Actual Sprayer Coverage

Sprayer Width		res 1/4 mile	Hect	ares 1/4 km
wiath	1/2 111110	1/4 11112	1/2 KIII	
60'	3.64	1.82	1.45	0.73
80'	4.85	2.42	1.94	0.97
90'	5.45	2.73	2.18	1.09
100'	6.06	3.03	2.45	1.22

4.7.7 FIELD CALIBRATION

To verify the application rates in the field, follow this procedure:

- 1. Fill the tank to the neck with water and mark the level of water.
- 2. Check that all screens are clean.
- 3. Set the chemical system pressure to the desired value and run the tractor at the selected engine RPM in the selected gear.
- 4. Drive through the measured distance while spraying.
- 5. Refill the tank to the same mark and measure the amount required.
- 6. Divide the amount of liquid sprayed by the area covered to determine the application rate.

Appl. Rate = Volume sprayed

	Area covered		
gals (liters)		_	
acre (hectare)			

Table 5 Conversions

1 km 1 ha 1 g 1 kg 1 g/ha 1 kg/ha 1 ml	
1 ml 1L	
1L	0.22 gal (Imp.)
1L/s	•.
1 kPa	0.145 psi
1 mm	
1 m 1 L/ha	
1 L/ha	5

4.8 FIELD OPERATION

OPERATING SAFETY

- Read and understand the Operator's Manual and all safety signs before using.
- 2. Place all controls in neutral, stop tractor engine, turn monitor off, set park brake, remove ignition key, wait for nozzles to stop spraying before servicing, adjusting, repairing or unplugging.
- 3. Before spraying a field, be familiar with all potential 12. Dispose of chemical containers by triple rinshazards: trees, rocks, ditches, gullies, etc. Plan the spraying route to avoid hazards. Remember you are driving a wide machine. USE CAUTION WHEN CORNERING.
- 4. Keep hands, feet, hair and clothing away from all moving and/or rotating parts.
- 5. Do not allow riders on the sprayer or tractor during operation or transporting.
- 6. Clear the area of all bystanders, especially children, before starting or filling with water or chemical.
- 7. Stay away from wing pinch points when folding or extending wings. Keep others away.
- 8. Stay away from power lines when extending or folding wings. Electrocution can occur without direct contact.
- 9. Read chemical manufacturers warnings, instructions and procedures before starting and follow them exactly.
- 10. Do not breathe, touch or ingest chemicals. Always

Follow this procedure when using the sprayer:

- 1. Attach sprayer to the machine (see Section 4.8).
- 2. Review and follow the pre-operation checklist (see Section 4.4).
- 3. Review the location and function of all controls (see Section 4.6).
- 4. Read and follow chemical manufacturers' instructions.

- wear protective clothing and follow safe handling procedures.
- 11. Spray only when potential for chemical drift is at a minimum. Even small amounts can affect neighboring crops or sensitive plants and people.
- ing them into the sprayer tank or thoroughly rinsing, crushing and delivering to regional disposal site.
- 13. In case of poisoning, get immediate medical attention.
- 14. Only rinse sprayer while still in the field. Spray the rinse thinly over the field already sprayed. Never contaminate the farmyard or drainage systems with sprayer rinse.
- 15. Do not eat in the field when spraying.
- 16. Before applying pressure to the hydraulic system, make sure all components are tight and that steel lines, hoses and couplings are in good condition.
- 17. Before applying pressure to chemical system make sure that all connections are tight and that all hoses and fittings are in good condition.
- 18. Review safety instructions annually.
- 5. Calibrate the sprayer so you know exactly how much chemical is being applied (see Section 4.9). The application of excess chemicals, even in small amounts, can have detrimental affects. Recalibration at the start of the season or when changing chemicals is a must.
- 6. Transport the sprayer to the working area (See Section 4.12).
- 7. Convert into field position (see Section 4.11).

8. For broadcast spraying:

It is recommended that the operator make one pass around a field to start and then spray back and forth to obtain the best results. Using a marker system helps to prevent skips or overlap.

If your field has headlands, be sure to allow sufficient space for turning.

- 9. For row crop spraying, start at one edge of the field and go back and forth until the field is completed.
- 10. Be sure the sprayer is calibrated, the nozzle height and pressure are known and the tractor gear and RPM are determined before starting to spray (see Section 4.9).
- 11. Proceed down the field at a constant speed. Use the selected gear, engine RPM and ground speed determined during the calibration of the machine application rate.
- 12. Place the Master Boom switch in the OFF position and the appropriate Boom switches in the ON position.
- 13. Turn the booms ON with the Boom Master switch as the nozzles pass over the edge of the already sprayed headland and come to the area to be sprayed. Use the individual boom switches as appropriate when finishing a field.
- 14. When completing a pass and approaching the sprayed headland, maintain the tractor RPM and ground speed until the nozzles have covered all the plants. This will insure a consistent application rate at the ends of the field.

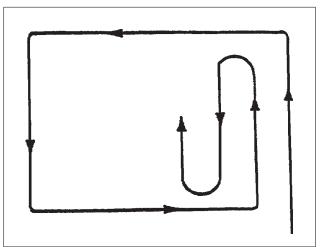


Fig. 29 TRAVEL PATTERN (BROADCAST)



Fig. 30 CONTROL BOXES (TYPICAL)

15. Boom Tilt:

Each side of the boom is equipped with a tilt cylinder that allows the operator to tilt the individual boom up at the ends of the field or whenever required to clear obstacles.



Fig. 32 BOOM TILT CYLINDERS (TYPICAL FOR RIGHT SIDE)



16. Boom Break-Away: Each boom is designed with a breakaway hinge between the outer booms and the boom extention. Each of these hinges will break-away frontwards or backwards when the boom strikes an obstruction to prevent damaging the boom.



- 17. Fence Row Nozzle: The sprayer is equipped with a fence row circuit to provide coverage next to a fence or the edge of a field. Open the valve on the nozzle body feeding the fenceline tip when spraying next to a fence. Turn the valve off when spraying in the field. (Optional electric control is available)
- 18. Optional Auto Height System: Raven Ultraglide
 The sprayer can be equipped with an "Auto height" control system.
 The control valve is mounted on the back of the frame and connects into the hydraulic system to keep the booms at a preset height.
- Fig. 40 FENCE ROW CIRCUIT



Fig. 41 RAVEN HEIGHT CONTROL VALVE SHOWN

19. Pesticide Hazards:

Extreme care must be taken when working around chemicals. Be familiar with the toxicity levels of the chemicals you are using and recommended protective gear that each operator should use before starting.

A. Toxicity Levels:

Every pesticide container has a label on it that designates its level of toxicity. This toxicity level then requires the operator to use specific protective gear whenever working with this chemical.

Toxicity Level	Protective Gear
DANGER POISON	Goggles, Respirator, Gloves and Skin Protection. Avoid- Fumes.
WARNING POISON	Goggles, Gloves and Skin Protection. AvoidFumes.
CAUTION POISON	Gloves and Skin Protection. AvoidFumes.

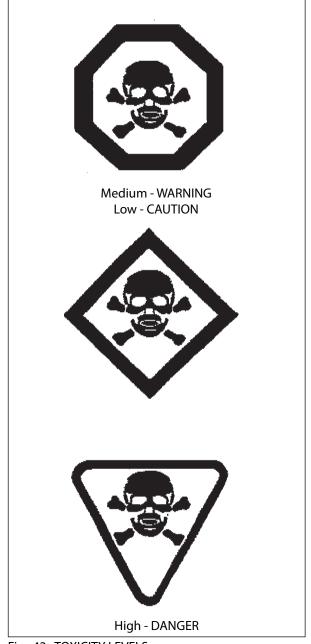


Fig. 42 TOXICITY LEVELS

B. Personal Protection:

To reduce or eliminate contact with herbicides, it is necessary to wear adequate protective clothing, respirators, boots, goggles and gloves. The use of this equipment is essential for good health especially when applying some of the more toxic herbicides.

- Respirators Protection against inhalaa. tion (but no skin contact) is provided quite economically by the use of face mask respirators. Choose a mask that will fit your face and check with the company about the details of filters and chemical cartridges used in the respirator model. Note that full and half face masks cannot be worn securely by men with beards, whiskers, sideburns and moustaches. Instructions on the operational life and performance of filters and cartridges generally accompany the products. However, when carrying out spray operations, it is wise to change the filters each day and the cartridges should be replaced when chemical odour is noticed. Wash the face mask with warm water and soap before installing a new cartridge and filter. Do not store cartridge and filters in the chemical storage area, as they can absorb the chemical even when not in use.
- b. Goggles When a full mask is not worn, the use of protective goggles is necessary and is recommended to protect the eyes from pesticide vapour, solids, and accidental splashes particularly. Safety supply companies offer a range of goggles. Many goggles are resistant to chemicals, some have specially treated lenses to reduce fogging, others have anti-fogging ventilation. Prescription type glasses are also available to which side shields can be attached.
- c. Gloves Non-absorbent gloves should be worn at all times when handling, mixing and applying pesticides. Neoprene

has been found to be superior to rubber in resisting the penetration of pesticides. Other factors to be considered in selecting suitable gloves include sense of touch, wet grip, and cut and abrasion resistance. Gloves should not have fabric wristbands or lining and should fit properly. Always wash the glove inside and out after use. Leather gloves are not suitable.

- d. Footwear Non-absorbent footwear should be worn when applying pesticides. It is suggested that the most suitable boot is one that is knee length, acid and solvent resistant and ribbed to prevent slippage. Neoprene is considered much superior to rubber. Leather boots are not suitable.
- e. Clothing For general protection coveralls should be worn, along with gloves and a hat to minimize the hazard of the skin absorbing pesticides. Clothing should be changed and washed regularly following spraying. You can now purchase disposable clothing that provides protection against exposure resulting from pesticide drift, splashing or spills. These garments (overalls, shirts and pants, head cover, and aprons) are light weight and cooler than rubber articles. Protective equipment and clothing are available from safety supply companies. Never use leather garments e.g. jackets, gloves, or shoes during the handling or applications of pesticides. Leather can absorb the chemical and it is very difficult to decontaminate leather articles.

20. Chemical Circuit Control System:

Sprayers are equipped with chemical circuit control components that are mounted on the back of the center section. When equipped with the automatic circuit controller, the valves, flow meter and solenoids are all mounted on the plumbing board.

- 21. Mix only the quantity of spray required for the job. Excess chemicals are difficult to store and dispose of. Do not dispose of them in the farmyard or your drainage system. They will contaminate these areas.
- 22. Store chemicals only in their original containers under lock and key to prevent children or animals from touching them.
- 23. Be very careful to wear the proper protective gear such as rubber gloves and goggles to protect yourself. Thoroughly wash all protective gear with a good detergent after use to remove all chemicals.
- 24. Never allow chemicals or solutions to touch the skin. Some can be absorbed through the skin. Should such a contact occur, flush the affected area immediately with clear water. Wash the area thoroughly with detergent to remove any residue.
- 25. When spraying is done, the machine should always be rinsed. Follow this procedure:
 - a. Add 25 to 50 gallons of water to the tank.
 - b. Run the pump, wash circuit and agitator for 5 minutes to circulate and rinse the inside of the tank.
 - c. Spray the rinse thinly over the previously sprayed field.
- 26. When spraying is finished for the season or when switching chemicals, wash the sprayer using the method described in the Maintenance Section.





Fig. 53 CONTROL SYSTEM

WARNING

Do not dispose of it in the farmyard or in drainage ditches.

4.9 TRANSPORT/FIELD CONVER-

SION

The sprayer is designed to easily convert from transport to field or field to transport.

When converting from transport to field, follow this procedure:

- 1. Clear the area of bystanders, especially children, before starting.
- 2. Convert only in an area that is free of overhead obstructions and power lines. Electrocution



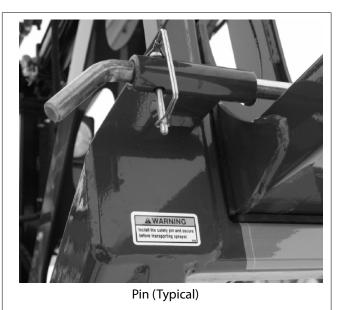


Fig. 54 TRANSPORT LOCK PINS

- Place all controls in neutral, stop engine, set park brake and remove ignition key before dismounting.
- 4. Retract transport lock pins from the cradles.
- 5. Open the valve to the boom lift cylinder that allows the boom to lower.



Fig. 55 BOOM CYLINDER VALVE

805



Extended

Fig. 56 EXTENDING BOOMS

- 6. Be sure there is sufficient space to swing the booms into their field position.
- 7. Start the tractor and run at 1/3 throttle to provide oil for boom position cylinders (Refer to Section 4.6 for Controller Switch Functions).
- 8. Raise booms up to lift them out of their cradles.
- 9. Rotate inner booms out until they are 90° to the frame. Watch for any interference.
- 10. Flip out mid booms out into their fully extended position.
- 11. Rotate breakaway wing and breakaway out to field position.

To Foldup for Transport

- 1. Raise center section to full up position.
- 2. Rotate breakaway wing and breakaway into the locking latch.
- 3. Flip wing in to transport position.
- 4. Tilt up main wings.
- 5. Swing main wings in to backstop and lower on to transport support.

4.10 TRANSPORT



TRANSPORT SAFETY

- 1. Read and understand ALL the information in the Operator's Manual regarding procedures and SAFETY when operating the Sprayer in the field and/or on the road.
- 2. Check with local authorities regarding sprayer transport on public roads. Obey all applicable laws and regulations.
- 3. Always travel at a safe speed. Use caution when making corners or meeting traffic.
- 4. Make sure the SMV (Slow Moving Vehicle) emblem and all the lights and reflectors that are required by the local highway and transport authorities are in place, are clean and can be seen clearly by all overtaking and oncoming traffic.

Fast Manufacturing sprayers are designed to be easily and conveniently moved from field to field. When transporting, follow this procedure:

- 1. Be sure all bystanders are clear of the machine.
- 2. Be sure that the Sprayer is hitched positively to the tractor.
- 3. Keep to the right and yield the right-of-way to allow faster traffic to pass. Drive on the road shoulder, if permitted by law.
- 4. Make sure the SMV (Slow Moving Vehicle) emblem and all the lights and reflectors that are required by the local highway and transport authorities are in place, are clean and can be seen clearly by all overtaking and oncoming traffic.
- 5. Install Transport Locks:
 - a. Extend and secure cradle locks over each boom. Secure with retainer.



Fig. 57 BOOM LOCKS

- b. Close boom lift cylinder line valve.
- 6. It is not recommended that the machine be transported faster than 20 mph (32 km/hr). Table 6 gives the acceptable transport speed as the ratio of tractor weight to sprayer weight.



Fig. 58 VALVE

Table 6 Travel Speed vs Weight Ratio

Road Speed Weight of fully e or loaded imple relative to weight	ment(s)
Up to 32 km/h (20 mph)	1 to 1, or less
Up to 16 km/h (10 mph)	2 to 1, or less

- 7. Do not allow riders on the machine or tractor.
- 8. During periods of limited visibility, use pilot vehicles with the sprayer.
- 9. Always use hazard flashers on the tractor when transport-ing unless prohibited by law.

4.11 STORAGE

4.11.1 PLACING IN STORAGE

At the end of the spray season, the machine should be thoroughly inspected and prepared for storage. Repair or replace any worn or damaged components to prevent any unnecessary down time at the beginning of the next season. Follow this procedure:

- 1. Thoroughly wash the machine using a hose or a pressure washer to remove all dirt, mud, debris or residue.
- 2. Thoroughly wash the inside of the tank and spray system with the wash cycle to remove all chemical residue using the method described in the Maintenance Section.
- 3. In climates that encounter freezing temperatures during the storage period, the following preparation should be done:
 - a. Add 10 gallons (40 liters) of potable RV antifreeze to the tank.
 - b. Run unit for 5 minutes in the wash and spray cycles to circulate solution to all parts of the circuit.
 - c. While circulating the fluid, open and close all the valves in the chemical and eductor tank circuits several times to flush all the water from the system.
 - d. Draw the solution out of the chemical tank.
 - e. Flush the solution out the booms.
 - f. Open all disconnects and drain hoses, pumps, filters, solenoids and tanks.
 - g. Remove nozzles from boom. Disassemble and wash nozzle, spring, diaphram and housing. Store inside.

ST

STORAGE SAFETY

- 1. Store unit in an area away from human activity.
- 2. Do not permit children to play on or around the stored sprayer.
- 3. Unhook and store in the transport configuration.



Pump Drain



Filters (Typical)



Nozzles

Fig. 60 STORAGE

- 4. Lubricate all grease points. Make sure all grease cavities have been filled with grease to remove any water residue from the washing.
- 5. Inspect all the hydraulic hoses, couplers and fittings. Tighten any loose fittings. Replace any hose that is badly cut, nicked, abraded or is separating from the crimped end of a fitting.
- 6. Inspect all the spray hoses and fittings. Tighten any loose fittings. Replace any hose that is badly cut, nicked, abraded or is separating from a fitting.
- 7. Touch up all paint nicks and scratches to prevent rusting.
- 8. Move the machine to it storage position.
- 9. Select an area that is dry, level and free of debris.
- 10. Place planks under the stands for added support if required.
- 11. Unhook the machine from the tractor (Refer to Section 4.8).
- 12. Remove the control boxes from the cab and store inside.

4.11.2 REMOVING FROM STORAGE

When removing from storage and preparing to use, follow this procedure:

- 1. Clear the area of bystanders, especially small children, and remove foreign objects from the machine and the working area.
- 2. Attach the tractor to the sprayer by following the procedure in Section 4.8.
- 3. Check
 - a. All hardware. Tighten as required.
 - b. Tractor Tire pressure.
 - c. All sprayer and hydraulic lines, fittings and connections. Tighten as required.
- 4. Lubricate all grease fittings.
- 5. Replace any defective parts.
- 6. Fill the tank with 20 gallons (75 liters) of clean water and run for 5 minutes in the wash cycle. Open and close all valves several times. Flush water through the booms.

Install the nozzles. Run water through booms, and check for leaks.

- 7. Repeat step 6.
- 8. Calibrate the pump, nozzles and sprayer before using.
- 9. Go through the pre-operation checklist (Section 4.4) before using.

5 SERVICE AND MAINTENANCE

MAINTENANCE SAFETY

- 1. Review the Operator's Manual and all safety items before working with, maintaining or operating the Sprayer.
- 2. Place all controls in neutral, stop the tractor engine, turn monitor off, set park brake, remove ignition key, wait for nozzles to stop spraying before servicing, adjusting, repairing or unplugging.
- 3. Follow good shop practices:
 - Keep service area clean and dry.
 - Be sure electrical outlets and tools are properly grounded.
 - Use adequate light for the job at hand.
- 4. Before applying pressure to a hydraulic system, make sure all components are tight and that steel lines, hoses and couplings are in good condition.
- 5. Before applying pressure to chemical system make sure that all connections are tight and that all hoses and fittings are in good condition.
- 6. Relieve pressure from hydraulic circuit before servicing or disconnecting from tractor.
- 7. Keep hands, feet, clothing and hair away from all moving and/or rotating parts.
- 8. Clear the area of bystanders, especially children, when carrying out any maintenance and repairs or making any adjustments or filling.
- 9. Place stands or blocks under the frame before working beneath the machine.
- 10. Wear safety goggles, neoprene gloves and protective clothing when working on the sprayer filled with active chemical.
- 11. Wash machine to remove all chemical residue before working on unit. Wear appropriate protective gear at all times.
- 12. Protect yourself from chemical contamination.

5.1 SERVICE

5.1.1 FLUIDS AND LUBRICANTS

1. Grease

Use an SAE multi-purpose high temperature grease with extreme pressure (EP) performance. Also acceptable is an SAE multi-purpose lithium base grease.

2. Storing Lubricants

Your machine can operate at top efficiency only if clean lubricants are used. Use clean containers to handle all lubricants. Store them in an area protected from dust, dirt, moisture and other contaminants.

5.1.2 GREASING

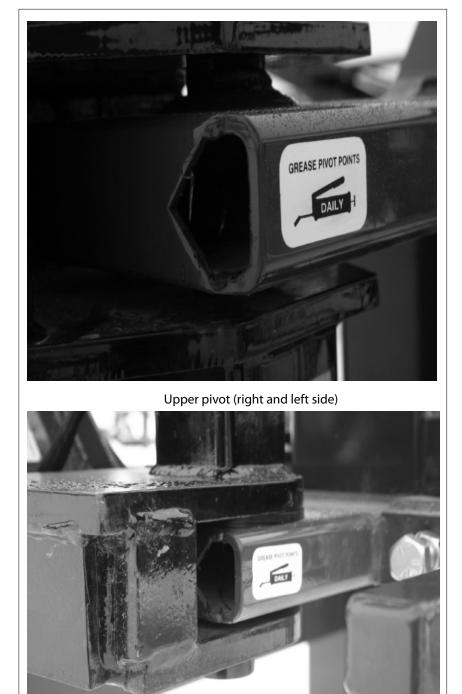
Refer to Section 5.1.1 for recommended grease. Use the Maintenance Checklist provide to keep a record of all scheduled maintenance.

- 1. Use only a hand-held grease gun for all greasing.
- 2. Wipe grease fitting with a clean cloth before greasing, to avoid injecting dirt and grit.
- 3. Replace and repair broken fittings immediately.
- 4. If a fitting will not take grease, remove and clean thoroughly. Also clean lubricant passageway. Replace fitting if necessary.

5.1.3 SERVICING INTERVALS

8 Hours or Daily

- 1. Grease boom fold hinge. (2 locations each boom).
- 2. Grease center pivot pin (2 Zerks)



Lower pivot point (left and Right side) Fig. 61 BOOM FOLD PIVOT Grease boom tilt pivot. (1 location each boom).

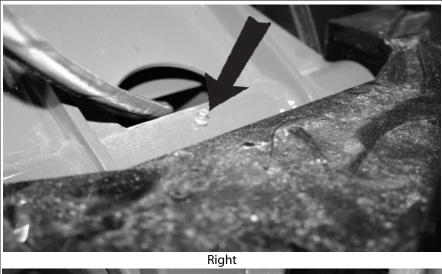
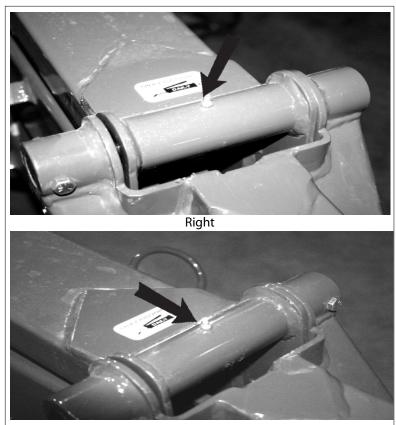




Fig. 62 BOOM TILT PIVOT

5. Grease outer boom hinge. (1 location each boom).



Left

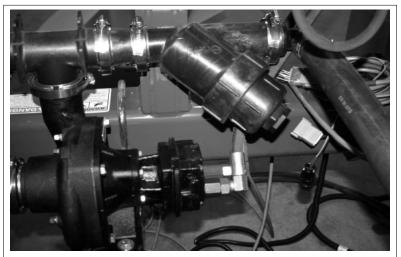
Fig. 64 OUTER BOOM



Fig. 65 BREAK - AWAY PIVOT

6. Grease outer boom break - away pivot bolt (1 zerk on each bolt).

- Clean chemical circuit screens in the chemical circuit filters (1 or 2 locations).
 - a. Optional pump and filter (30 mesh).



OPTIONAL PUMP AND FILTER



b. Boom feed lines filters (3 or more locations depending on size/options - 50 mesh).

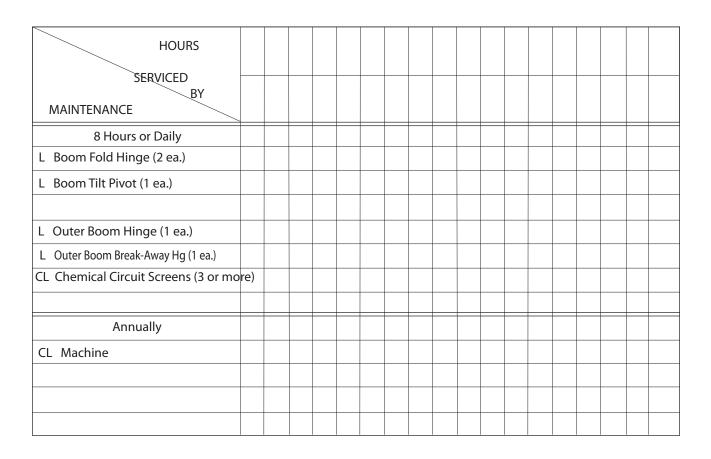
Fig. 66 SCREENS

See Lubrication and Maintenance sections for details of service. Copy this page to continue record.

ACTION CODE: CL CLEAN

L LUBRICATE

R REPACK



5.2 MAINTENANCE

By following a careful service and maintenance program for your machine, you will enjoy many years of trouble-free

operation.

5.2.1 FILTER CLEANING

The fluid in the sprayer is continually being filtered through a screen filter in the boom control feed line, agitation and boom feed lines. The sprayer must have clean water to prevent clogging of the screens and check valves when in use. These screens must be cleaned daily or more often as required. To clean, follow this procedure:

- 1. At the start of each day before the water and chemicals are added, the screens should be checked and cleaned.
- 2. If there is water or solution in the sprayer, close Valves as needed to isolate the filters.
- Loosen the filter bodies by hand. Do not use a wrench as this could damage the filter body.
- 4. Remove the screens and inspect them for dirt.
- 5. Clean them using clean water.
- 6. Inspect for holes or tears. If there is damage, replace it.
- Install the screens and body to the filter heads and tighten by hand. Do not use a wrench as this might damage the body. Do not over tighten and crack the head.
- 8. Open the ball valves to allow the solution to circulate.
- 9. Drain all screens before storage to avoid freezing.



Boom Line (Typical)



Optional Pump and Boom Feed Filter

Fig. 68 SCREENS

5.2.2 TANK CLEANING

A. Daily Cleaning

At the end of the working day, clean the system using this procedure:

- 1. After the chemical solution has been completely sprayed out through the booms, add 20 gallons (75 liters) of clear water to the tank.
- 2. Run at rated speed to force the solution through the agitation. Run for 5 minutes.
- 3. Spray the rinse lightly over previously sprayed crop.
- 4. Add another 30 gallons (200 liters) of clean water and run rinse/wash cycle for 5 minutes.
- 5. Flush the rinse solution out of the booms to clean the hoses and plumbing.
- 6. Rinse the system again with clean water.
- 7. Clean the screen and nozzles.
- 8. Drain tank and let dry.
- B. Changing Chemicals and/or Annual Wash to Remove Salt and Amine Formations
- 1. Do the rinse procedure outlined for Daily Cleaning.
- 2. Add 50 gallons (200 liters) of clean water to the tank.
- 3. Remove nozzles and screen and wash separately.
- 4. Add 1/2 gallon (2 liters) of household ammonia to the tank (1 part ammonia to 100 parts water).
- 5. Run rinse/wash cycle for 5 minutes.
- 6. Spray half the solution out the booms.
- 7. Let the balance sit for a minimum of 8 hours, overnight is best.
- 8. Run wash cycle for 10 minutes and spray solution out the booms on the appropriate crop.
- 9. Rinse the system thoroughly with clean water and flush out the booms.
- **50** 10. Drain the entire system and let dry.

- C. Changing Chemicals and/or Annual Wash to Remove Esters of 2, 4-D and MCPA Formations
- 1. Do the wash and rinse procedures outlined for Daily Cleaning.
- 2. Add 50 gallons (200 liters) of clean water to the tank.
- 3. Remove nozzles and screen and wash separately.
- 4. Add dishwasher detergent to the tank (2lbs./50 gal or 1 kg/300 l of water).
- 5. Run rinse/wash cycle.



- Do not enter tank at any time.
- 6. Spray the solution out the booms on the appropriate crop and drain thoroughly.
- 7. Add 50 gal (200 l) of clean water to the tank.
- 8. Add 1/2 gal (2 l) of household ammonia to the tank (1 part ammonia to 100 parts of water).
- 9. Run wash cycle.
- 10. Spray 1/2 the solution out the booms.
- 11. Let the balance sit for a minimum of 8 hours, overnight is best.
- 12. Run rinse/wash cycle for 10 minutes and spray out the booms on the appropriate crop.
- 13. Rinse the system thoroughly with clean water and flush out the booms.
- 14. Drain the entire system and let dry.

5.2.3 BOOM BREAK-AWAYS

Each boom is designed with a break-away hinge that allows it to swing backward or forwards as required when encountering an obstruction to prevent mechanical damage from the obstruction. To adjust the break-away tension, follow this procedure:

- 1. Clear the area of bystanders, especially small children, before starting.
- 2. Place all controls in neutral, stop engine, set park brake, remove ignition key and wait for all moving parts to stop before dismounting.
- Use the bolt to compress or relax the spring clamping force of the break-away hinge as required. Range of adjustment is 3-1/8 (hard pull) to 3-1/2" (easy pull). (see Fig. 69 for where to measure)
- The proper tension will require one person pulling hard on the end of the boom to break it away.

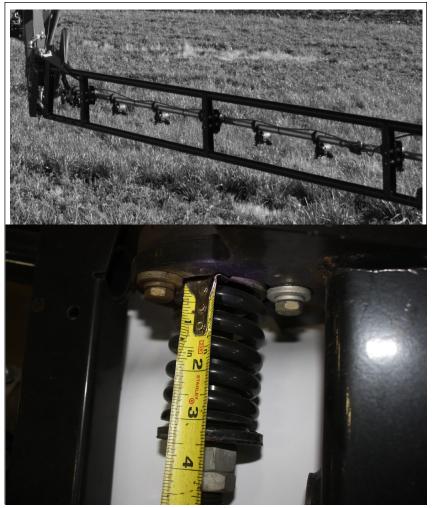


Fig. 69 BOOM BREAK-AWAY HINGE

5.2.4 BOOM STRAIGHTNESS

The boom on each machine are designed with set screw adjustments that provide a method to adjust for straightness. By keeping the booms straight, the sprayer produces a consistent clearance to the crop.

When adjusting boom straightness, follow this procedure:

- 1. Clear the area of bystanders, especially small children, before starting.
- 2. Place machine in field configuration with the boom about waist high.
- 3. Place all controls in neutral, stop engine, set park brake, remove ignition key and wait for all moving parts to stop before dismounting.
- 4. Sight along the boom to be sure it is straight at each hinge.
- 5. Loosen the position bolt jam nut at a hinge.
- 6. Turn position bolt to the required position and tighten jam nut to its specified torque.
- 7. Repeat with other hinges as required.



Inner Boom

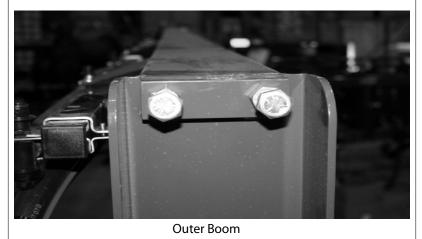


Fig. 71 BOOM STRAIGHTNESS

6 TROUBLE SHOOTING

The Fast Manufacturing Field Sprayer uses a pressure circuit to deliver a chemical compound in solution to a series of nozzles for application to crops. It is a simple and reliable system that requires minimal maintenance.

In the following section, we have listed many of the problems, causes and solutions to the problems that you may encounter.

If you encounter a problem that is difficult to solve, even after having read through this trouble shooting section, please call your local Fast Manufacturing dealer or distributor. Before you call, please have this Operator's Manual and the serial number from your machine ready.

PROBLEM	CAUSE	SOLUTION
System loses pressure.	Filter screen plugged.	Clean chemical line screens.
	Pump worn.	<u>Check and repair or replac</u> e pump.
	Faulty suction hose.	Check for collapsed suction hose. Replace hose.
	Faulty regulator.	Replace regulator.
	Hose leaking.	Tighten hose or replace hose.
Sprayer pressure too high.	Return hose plugged.	Clean or replace hose.
	Faulty pressure sensor.	Calibrate sensor. Replace as required.
	Faulty regulator.	Repair or replace valve.
	Wrong agitation valve setting.	Open agitation valve slightly until pressure goes to required range.

PROBLEM	CAUSE	SOLUTION
Chemical system pressure	Return hose plugged.	Clean or replace hose.
too low.	Faulty pressure sensor.	Calibrate sensor. Replace as required.
	Faulty regulator.	Repair or replace valve.
	Wrong agitation valve setting.	Close agitation valve slightly until pressure goes to required range.
Check valves or screens plugging.	Dirty water.	Flush and clean the system. Use clean water.
	Poorly mixed chemicals.	Mix chemicals slower. Follow mixing instructions.
High spray drift.	Boom set too high.	Lower boom
	Too windy.	Wait until wind dies down.
The pump does not draw water.	Pump is airlocked.	Bleed air from pump.
	Suction line is plugged or collapsed.	Examine suction line. Replace as required.
	Pump faulty.	Replace pump.
Pressure reading fluctuates.	The pump is sucking in air through the intake or air has not been entirely evacuated from the pump.	Examine the suction hose and make sure it is firmly secured. Run the pump with the outlet hose open to evacuate air from pump.
	Regulator broken.	Replace regulator.
The spray flow is irregular.	Filter screen plugged.	Clean screens.
	Nozzle screens plugged.	Clean nozzle screens.

PROBLEM	CAUSE	SOLUTION
Can't develop enough pressure.	Broken pressure regulator.	Replace pressure regulator.
	Worn pump.	Repair or replace pump.
	Leaking hose or fitting.	Replace hose or tighten fitting
	Pump running too slow.	Increase oil flow to pump to increase pump speed.
	Wrong agitation valve setting.	Close agitation valve slightly until pressure goes to required range.
No pressure reading.	Poor connection.	Clean connection. Push firmly together.
	Defective sensor.	Replace sensor.
	Defective controller gauge.	Replace gauge.
Spray won't shut off.	Defective switch in monitor.	Replace switch.
	Solenoid valve doesn't close.	Magnet stuck. Spring broken. Replace defective parts.
Controller doesn't control sprayer.	Blown fuse.	Replace fuse.
	Poor connection.	Pull connections apart. Clean terminals. Reconnect.
	No power.	Connect power wire.
	Refer to Controller Manual.	Refer to Controller Manual.
Booms bouncing.	Traveling too fast.	Slow down.

7 SPECIFICATIONS

7.1 MECHANICAL

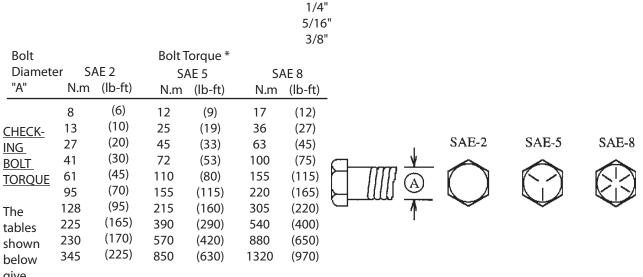
DIMENSIONS/INCHES	9553P/9573P-60	9553P/9573P-66	9553P/9573P-80	9883P/9573P-88	9553P/9573P-90	9883P/9573P-100
Width: Field: Transport:	720 150	792 150	960 150	1056 150	1080 150	1200 150
Height: Transport:	125	125	133	133	133	133
Veight (empty) Power: 12v	5000 (est.)	5150 (est.)	5500 (est.)	5700 (est.)	5800 (est.)	6050 (est.)
Cab Fold Box: OPTIONAL: CONTROLLERS	12 VOLT 10 AMP	12 VOLT 15 AMP	12 VOLT 10 AMP			
450 Raven Power: 12v	12 VOLT 15 AMP	12 VOLT 10 AMP	12 VOLT 15 AMP			

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

7.2 BOLT TORQUE

correct torque values for various bolts and capscrews. Tighten all bolts to the torques specified in chart unless otherwise noted. Check tightness of bolts periodically, using bolt torque chart as a guide. Replace hardware with the same strength bolt.

ENGLISH TORQUE SPECIFICATIONS



give Torque figures indicated above are valid for non-greased or non-oiled threads and heads unless otherwise specified. Therefore, do not grease or oil bolts or capscrews unless otherwise specified in this manual. When using locking elements, increase torque values by 5%.

* Torque value for bolts and capscrews are identified by their head markings.

7.3 HYDRAULIC FITTING TORQUE

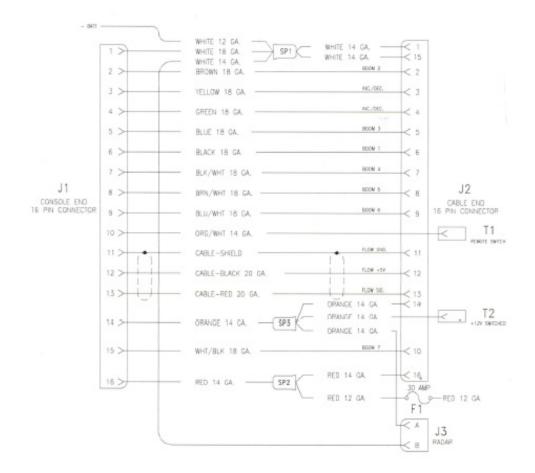
TIGHTENING FLARE TYPE TUBE FITTINGS *

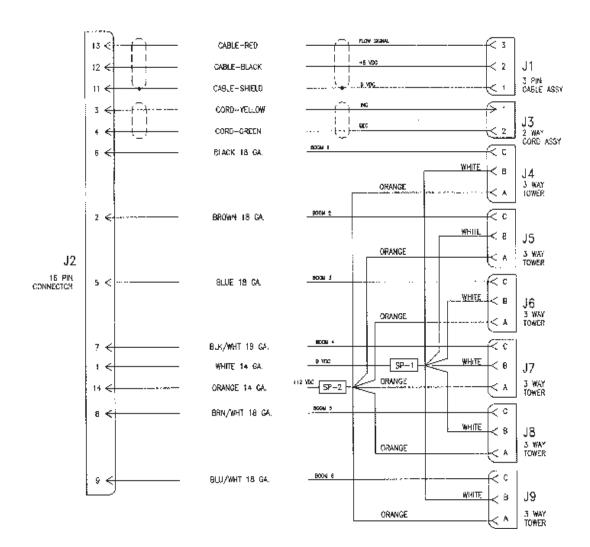
- 1. Check flare and flare seat for defects that might cause leakage.
- 2. Align tube with fitting before tightening.
- 3. Lubricate connection and hand tighten swivel nut until snug.
- To prevent twisting the tube(s), use two wrenches. Place one wrench on the connector body and with the second tighten the swivel nut to the torque shown.
- * The torque values shown are based on lubricated connections as in reassembly.

	Tube				
Recom	- Size			(in.)	
mende		Across		Torque	e Value*
Turns t	0				
Tighte					
(After	Nut Size	Flats		(Nm)	(lb-ft)
(AILCI	Nut 512C	Thats		(14.111)	
3/16	7/16	8	6	1	1/6
1/4	9/16	12	9	1	1/6
5/16	5/8	16	12	1	1/6
3/8	11/16	24	18	1	1/6
1/2	7/8	46	34	1	1/6
5/8	1	62	46	1	1/6
3/4	1-1/4	102	75	3/4	1/8
7/8	1-3/8	122	90	3/4	1/8
				-, -	

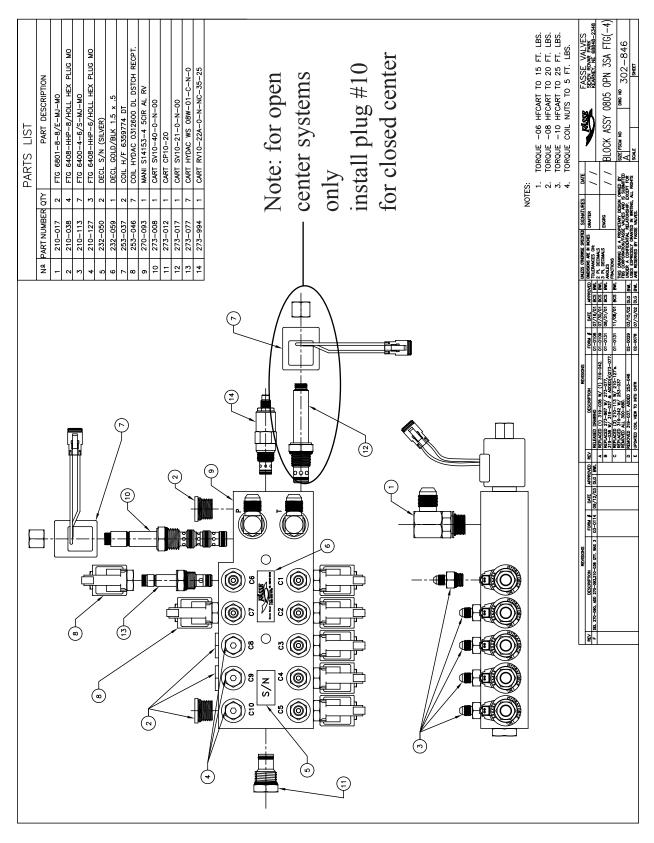
7.4 ELECTRICAL SCHEMATIC

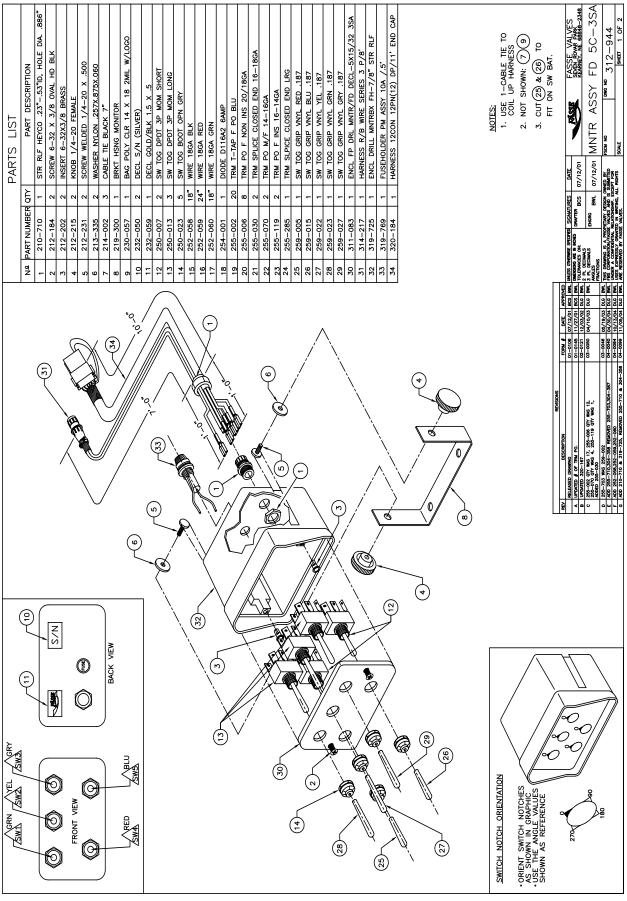
OPTIONAL CABLE 10' CONSOLE 6 BOOM SCS 440/450 CONSOLES





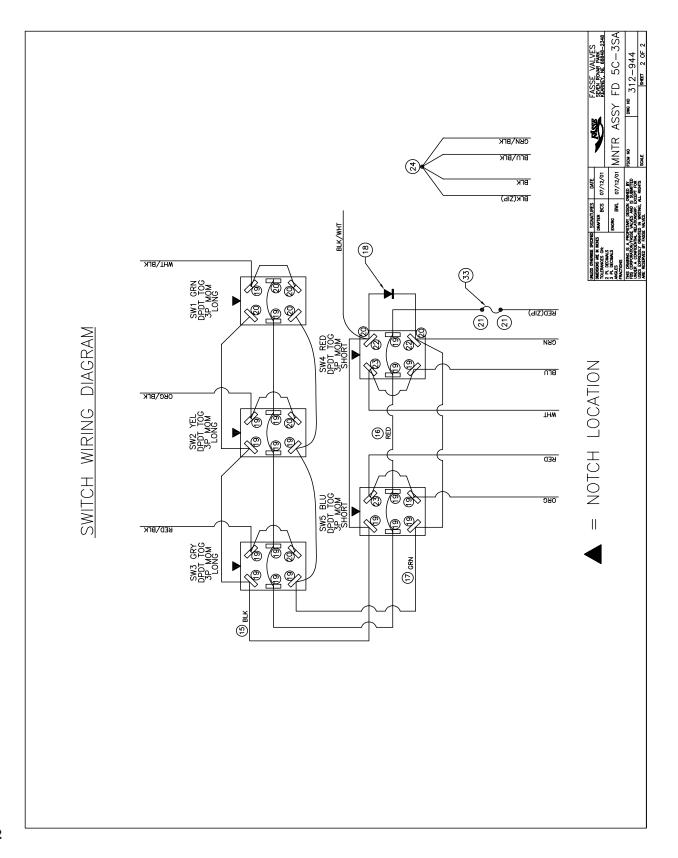
7.6 HYDRAULIC BLOCK PARTS 60--66 FOOT UNITS7.6.1 5 STATION HYDRAULIC BLOCK



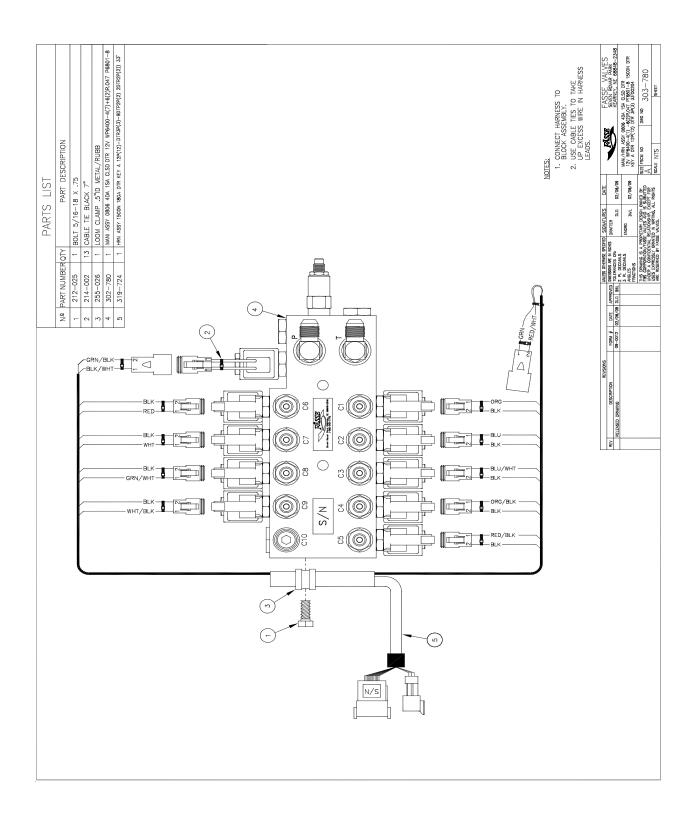


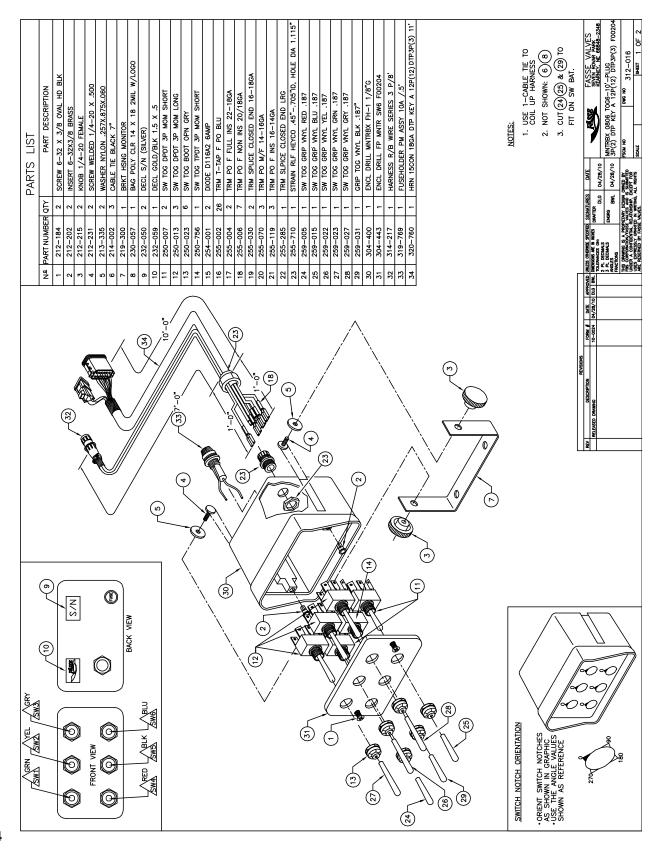
7.6.2 5 FUNCTION HYDRAULIC CAB BOX

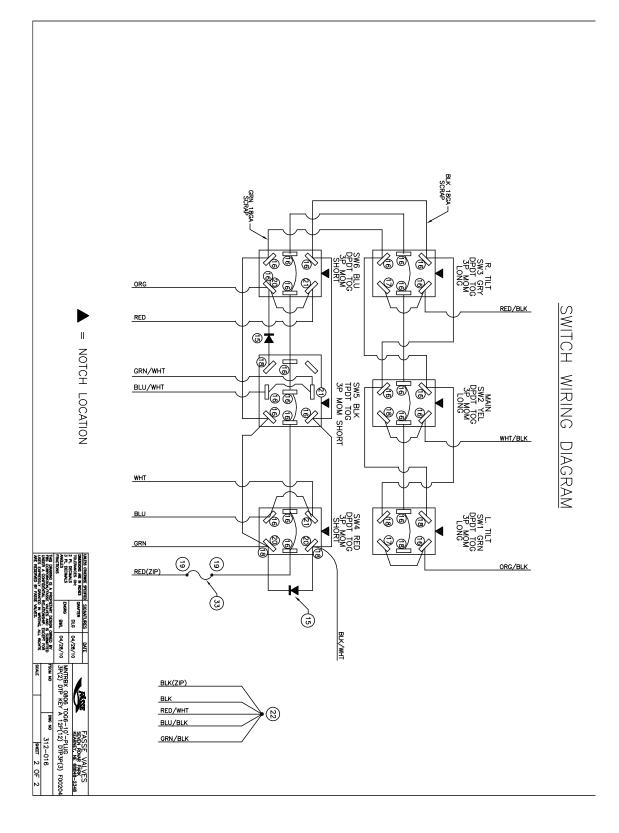
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7.7 6 STATION HYDRALIC BLOCK 80-188--90--100 FOOT UNITS 7.7.1 6 STATION HYDRAULIC BLOCK







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Kwick Initial Startup Sheet

The information provided on this sheet is a quick-start guide to hookups and programming of this machine. Before operating sprayer all operation and safety manuals must be reviewed and followed! Much more detailed information is included in the manuals and also additional programming options.

	Plug the 16 pin connector into the back of the console and		
Raven 450 console cable	also the 3 pin speed sensor cable.		
Large 12 gauge red wire	Connect to positive (+) battery terminal or positive electrical outlet. Raven provides an in-line fuse. If you remove this make sure this connection is still fused at 30 amps.		
Large 12 gauge white wire	Connect to negative (-) battery terminal or negative electrica outlet.		
Orange wire, positive (+) power switched by the on/off switch on the Raven console. Does not have to be hooked	Can be used to power sky-track speed sensor or remote run/hold switch.		
Orange/white wire -remote run/hold wire used primarily with an on/off foot switch or remote control on/off switch. Does not have to be hooked up.	Supplying positive (+) 12 volts to this wire will override the master on/off switch on Raven console and turn the booms on.		
Dual weather pack connector with orange wire and white wire. Does not have to be hooked up.	Orange is positive (+) power and white is (-) negative switched by Raven console on/off switch. Can be used to power other options using 10 amps or less.		
Boom Function Control Box (toggle box) Standard with a three prong universal plug-in connector.	If your tractor is not equipped with this style connector the plug can be cut off and wired as follows: Red-positive, Black negative.		
Sky track Speed Sensor	Blue wire to positive 12 volts hot.		
Foam Marker	Black wire to 12 volts negative (-) White wire to 12volts		
Raven G1 and G2 Autoboom	Black wire to 12 volts negative (-) Red wire to 12volts positive (+)		
Norac Sonic Boom Height cable	Standard with a three prong universal plug-in connector.		
Raven 450 console programming			
Turn power switch to on. If screen does not light up recheck your power connections.	Screen should read US. If not press CE key on console until you scroll to US. When the screen reads US press enter.		
Screen should now read SP1.	SP 1 is used for wheel magnet and proximity style sensors. SP 2 is used for radar and GPS (sky tracker) applications. Use the CE key to scroll to correct setting and press enter.		
Screen should now read C-SD-STANDARD VAL VE.	This is the valve used on Fast Sprayers. Scroll with the CE key until C-SD-STANDARD appears and then press enter.		

After you have programmed these first three functions they are locked in. To scroll through your selections hold the selftest key. If you wish to change these selections turn the power ON/OFF switch to off. Then while holding the CE key turn the ON/Off switch to on. This will reset and clear information from the entire console. If you wish to only change information in any of the first three selections press and hold the self-test key for 30 seconds. The display will start to flash and you can reprogram as outlined above without losing information in the rest of the console.

Boom width calibration for broadcast applications. Refer to the Raven manual for band spraying applications. US boom sections are always calibrated in inches. On broadcast applications always take the number of nozzle outlets in each section times (x) their spacing. Example, for 12 outlets spaced at 20" you would enter 240. At this time you should physically check your outlet spacing, number of sections and the number of outlets in each section. Record your boom widths on the Raven calibration card. Fence line outlets are not normally counted. Verify that your total boom section inches match your total boom width.

Entering remaining data into your Raven console.	The sequence for entering data into the remaining keys are as follows: 1. press key you wish to program. 2. press enter. 3. enter proper number (s). 4. press enter key again. Your information is now locked in.
BOOM CAL numbers, programming boom sections. All sections must be programmed. Use 0 in sections you do not use.	Press BOOM CAL key to access boom sections and use arrow keys to scroll to different boom sections. Enter numbers from Raven calibration card.
SPEED CAL number, start with one of the following #s or consult the Raven manual for more options. All speed cal #s <u>must be verified</u> by zeroing the distance key and driving a premeasured distance.	Beginning values for SP1-proximity sensor <u>930</u> and magnetic wheel sensor with four magnets <u>2100</u> for 320/90R46 and <u>2180</u> for 380/90R46 tires.SP2 -Sky Tracker 578, Raven Radar 598,
METER CAL number, this number is located at the Raven flowmeter and is stamped on a white tag attached to the flowmeter cable.	The flowmeter is normally mounted on the rear boom frame or on the new Fast Model's under the main tank. The number is usually between <u>700</u> and <u>720</u> .
VALVE CAL number	The number Fast & Raven recommend to use is <u>2123</u> . This number regulates the motorized control valve operation.
RATE 1	Enter your target rate in gallons per acre. Note, the Raven console puts one decimal point in this number.
RATE 2 If you do not use a second rate enter the same rate as in RATE 1.	Enter a second target rate in gallons per acre. Note, the Raven console puts one decimal point in this number. Rate 2 should be programed within 20% of Rate 1. If you do not use Rate 2, enter the same number as Rate 1.
CAL should stop flashing in left side display.	If CAL is still flashing you have missed programming one or more of the 3 through 8 functions. Press each key to verify.
VOL/TANK, counts down the number of gallons being sprayed out of the main supply tank.	Enter the number of gals. in main supply tank. Each time the tank is filled the total # of gals. left in the tank must be entered.
TIME	Enter in military time.

counters can be zeroed out by selecting it's function/information key and entering 0. See page 19 of SCS450 manual 016-0159-831 Rev B for low limit setup and other optional setups.

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